Work Order ID 7 Monday, October 17, 2011			*751	15*		A	SAP.	Page	1
Item ID: D3371-3 Revision ID: Item Name: Pedal Lock	Cover		Accept	*N900040	100*	Setup Star	1/1	S1* S2*	,
Start Date: 10/17/201 Required Date: 10/24/201 Reference:	- •	*4* *4*		Cust Item ID: Customer:				. 17	
Approvals: Process I	Plan: MF	Date: 11-10-17		Date:		Run Star	1/7	R1* R2*	
Sequence ID/ Work Center ID	Operation Description		Set Up/ Run Hours	Tool ID Tool #	Plan Accep Code Qty	ot Reject Qty	Reject Number	Insp. Stamp	
Draw Nbr R	evision Nbr								_
D3371 R	ev B								
*100 *100* Bandsaw Jeaspa Bandsaw	BAND SAW Memo Cut blank: 2	2.00" x 2.25" x 7.370" long	0.00	(11/10/19	4	ø			-
*110 *110* HAAS 1	HAAS CNC VERTICAI	. MACHINING #1	0.00			<u> </u>	· .		
HAAS CNC vertical machine #1	2-Deburr	D3371-3 as per Folio FA486 22 thread by hand D3371-3	and Dwg D3371	L 11-10-25				(Pro
120 *120*	QC2- Inspect parts off n	nachine FAI/FAIB	اک 0.00	11-10-25	·			s	
QC Ouality Control	Memo		0.00			/			* * #-

Dart	Aero	space	Ltd
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W/O: 75115 BARTON WORK ORDER CHANGES										
DATE	STEP	·	PROCEDURE CHANGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
	<u> </u>				<u> </u>		}			

11 9	43 R	esolution: <u>SCAN</u>	Disposit	ion: <u>ScrAA</u> QA	: NC Clos	sed:	Date: _ <i>]</i>	1/1/0/
NCR:	. • /	Wo	ORK OR	DER NON-CONFORMANCE	E (NCR)	Mile XZ=	348.32	,
DATE	STEP	Description of NC Section A	Initial	Corrective Action Section B Initial Action Description Sign & Chief Eng Date			Approval Chief Eng	Approval QC Inspector
1410-25		2 parts are scaped -1 part 8-32 top boke in markine -1 part 14-20 days broke in	857042 11/10/25	-scrapt replace QH re	SL 114125	S 11(10/25	057012 057012	Micho
		machine L.C. Program (Program grid)	į					

0.00

cover inside holes prior painting Oven Temperature: Finish Time:

145 Powdercoat

M 11/29

Page 2

Setup Start

Stop

Reject Insp. Number Stamp

Powder Coating

Memo

W/O:	· · ·	The second secon	WO	RK ORDER CHAN	IGES					
DATE	STEP	PRO	OCEDURE CHAN			Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Categ	ory:	NC	R: Yes N	o DQ	\;	Date: _	
	Re	esolution:	Disposition	:	QA	: N/C Clos	sed:		Date:	
NCR:			WORK ORDE	R NON-CONFOR	MANCE	(NCR)	•			
DATE	STEP	Description of NC Section A	Initial Chief Eng	Corrective Action S Action Description Chief Eng	Section B on	Sign & Date	Verific Section		Approval Chief Eng	Approval QC Inspector
			Onioi Ling	Office Eng		·				
					·				·	
							·			

Work Orde				*751	15*					Page 3	
Item ID: Revision ID: Item Name:	D3371-3 Pedal Lock Co	over	;	Accept	*N9000	74010	າດ*	Setup	Start Stop	*NS	S1* S2*
Start Date: Required Date: Reference:	10/17/2011 10/24/2011	Start Qty: 4.00 Req'd Qty: 4.00	*4* *4*		Cust Item ID Customer:):					
Approvals:	Process Pla	n:	Date:	Tooling: SPC (Y/N):	Dat			Run	Start Stop	*NF	R1* R2*
Sequence ID/ Work Center II 150 *150* QC Quality Control	D	Operation Description QC3- Inspect Part Finish Memo		Set Up/ Run Hours 0.00	Tool ID	Tool# Pla Co		Qty		Reject Number	Insp. Stamp
*160 *160* Packaging Packaging		ldentify as per dwg & St	ock Location:	0.00 SA 0.00	11/0/26			^		•	
170 *170* QC		QC21- Final Inspection	Work Order Release	0.00	·		. <u> </u>	· ·	W	10	21
Quality Control		Memo		Ų. U U						. (

MF₁₁-10-26

W/O-			\A//	DE ODDED CHANC	<u> </u>				
W/O:				ORK ORDER CHANG				Approval	Approval
DATE	STEP	PRO	OCEDURE CHA	NGE	Ву	Date	Qty	Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:	Fault Cate	gorv:	NCR: Ye	es No DO)A:	Date:	
		esolution:							
								Date	
NCR:			WORK ORD	ER NON-CONFORMA	414CE (141	JN)			T .
DATE	STEP	Description of NC	Initial	Corrective Action Section Action Description			ication	Approval	Approval
		Section A	Chief Eng	Chief Eng		ite Sec	tion C	Chief Eng	QC Inspector
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		· · · · · · · · · · · · · · · · · · ·					···	<u> </u>	
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Picklist Print

Monday, October 17, 2011 2:33:41 PM

Work Order ID:

75115

Parent Item:

D3371-3

Parent Item Name:

Pedal Lock Cover

Start Date: 10/17/2011

Required Date: 10/24/2011

Start Qty: 4.00

Required Qty: 4.00

Comments:

IPP A05.01.18New issueKJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M6061T6B2.000X02.250		Purchased	No			100	f	6.7200	0.625	2.6315789			
6061-T6 Bar 2.00 x 2.25								÷	e · · · · · · · · · · · · · · · · · · ·			****	
	:			Location		Loc Qty	<u>Lo</u>	c Code					
				MAT009		6.72							
				118	8072	6.72			2.	632 F.4	< n/	10/10	,

Page 1

W/O:			WC	ORK ORDER CHANGE	S			
DATE	STEP	PROG	CEDURE CHA	NGE	Ву	Date Q	Approval Chief Eng / Prod Mgr	Approval QC inspector
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•								
· · · ·								
Part No	•	PAR #:	Fault Cate	gory:	NCR: Yes	No DQA : _	Date: _	
	R	esolution:	_ Disposition	n:	QA: N/C Cld	sed:	Date: _	
NCR:		W	ORK ORD	ER NON-CONFORMA	NCE (NCR)		
DATE	STEP	Description of NC	Description of NC Corrective Action			Verificati	on Approval	Approval
DAIL	SILI	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section (Chief Eng	QC Inspector
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- 								
i.								

DART AEROSPACE LTD	Work Order:	75//5
Description: Pedal Lock Cover	Part Number:	D3371-3
Inspection Dwg: D3371 Rev: B		Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Drawing	Tolerance	Actual	Accept	Reject	Method of	Comments
Dimension	Tolerance	Dimension	Accept	Keject	Inspection	Comments
1.450	+/-0.005	1.450			Vern SL3	
7°	+/-0.5°	70				
						, , , , , , , , , , , , , , , , , , , ,
0.104	+/-0.010	-105	/		~	
0.305	+/-0.010	.305			•	
1.650	+/-0.010	1.648	,/		~	
1.30	+/-0.030	1-2981.310			-	
Ø1.000	+/-0.010	1.000	,			
45°	+/-0.5°	450	,			
Ø1.300	+/-0.010	1.298	/			
0.500	+/-0.010	-503	/		H-G	
60°	+/-0.5°	600				
2.25	+/-0.030	2 250			H-G	
1.650	+/-0.010	1-651				
3.950	+/-0.010	3.950				
1.330	+/-0.005	1.330				
7.19	+/-0.030	7 192			Vern CNC-02	
4.500	+/-0.010	4.500	/		vern SL3	
0.635	+0.010/-0.000	-635				
1.125	+/-0.010	1.123	\			
0.750	+/-0.010	.750	\			
Ø0.750	+0.010/-0.000	-753	,			
3.625	+/-0.010	3.625	/			
Ø1.200	+/-0.010	1-200	//			
0.750 deep	+/-0.010	-751				
0.500	+/-0.010	,500.	/			
2.00	+/-0.030	1.997	/			·
1.000	+/-0.010	-998				
0.375	+/-0.010	343	/			
Ø0.185	+0.005/-0.000	186	//			
0.400 deep	+/-0.010	-404				

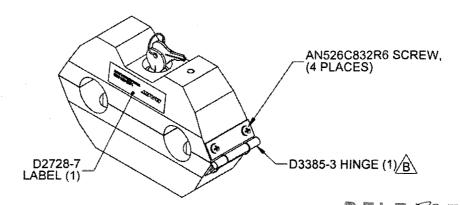
Measured by:	ンレ	Audited by:	one	Prototype Approval:	N/A
Date:	11-10-25	Date:	11/10/26	Date:	N/A

Rev	Date	Change	Revised by	Approved
Α	05.04.26	New Issue	KJ/JLM LA	-1
В	05.05.25	Revised dimensions	KJ/JLM OX	

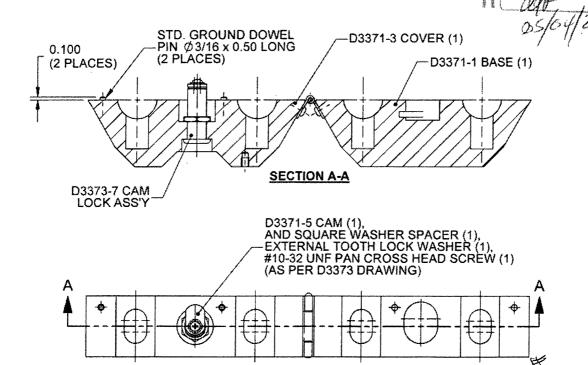
W/O:			WOR	K ORDER C	HANGES				4
DATE	STEP	PRO	CEDURE CHANG	SE .		Ву	Date C	Approval Chief Eng / Prod Mgr	Approval QC Inspector
				· ·					
					•			•	
									
		·							
Part No	:	PAR #:	Fault Catego	ry:	NC	R: Yes	No DQA:	Date: _	
	R	esolution:	Disposition:		Q.A	: N/C Cld	sed:	Date: _	
NCR:		V	VORK ORDER	R NON-CONF	ORMANC	E (NCR)		
DATE	STEP	Description of NC		orrective Action		0: 0	Verificat		Approval
.,	J. L.	Section A	Initial Chief Eng	Action Desc Chief Eng	ription	Sign & Date	Section	C Chief Eng	QC Inspector
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DESIGN	\$	DRAWN	BY Dy	DART AEROSP HAWKESBURY, ONTA	
CHECK	ED	APPROV	ÉQ	DRAWING NO.	REV. B
*	# \NN			D3371	SHEET 1 OF 4
DATE		(VOI +		TITLE	SCALE
	05.	03.22		PEDAL LOCK	1:3
Α	(04.12.06		NEW ISSUE	
В	(05.03.22		D3385-3 WAS D3385-1	



PEDAL LOCK SHOWN LOCKED WITH KEY



D3371-051 PEDAL LOCK ASSEMBLY

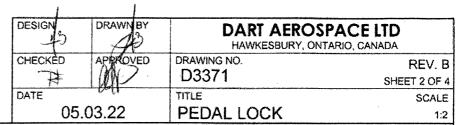
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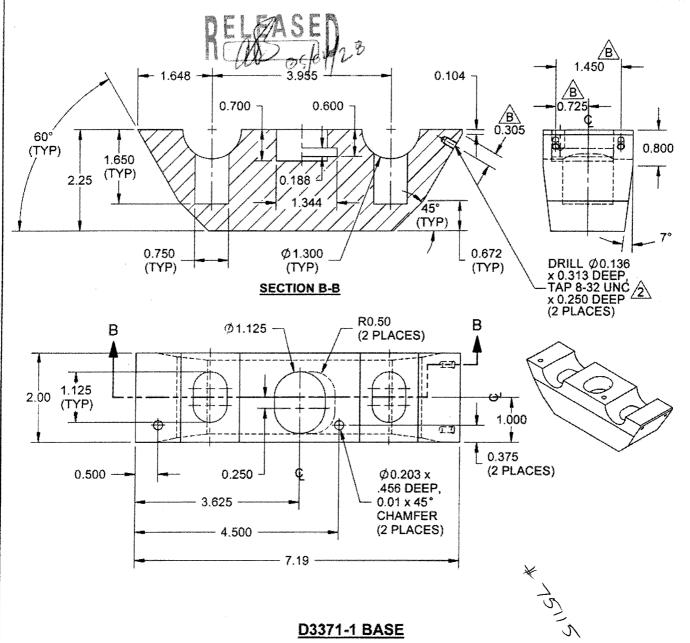
- 1) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED 2) ALL DIMENSIONS ARE IN INCHES

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W/O:			WC	ORK ORDER CHANG	ES				•
DATE	STEP	PRO	DCEDURE CHA	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
- "									
Part No	:	PAR #:	Fault Cate	gory:	_ NCR: Yes	No DQA	۸:	_ Date: _	
	Res	solution:	Dispositio	n:	_ QA: N/C CI	osed:		Date: _	
NCR:			WORK ORD	ER NON-CONFORMA	NCE (NCF	()			
DATE	STEP	Description of NC		on B	Verific	ation	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section	on C	Approval Chief Eng	QC Inspector
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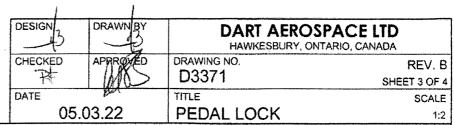
NOTES:

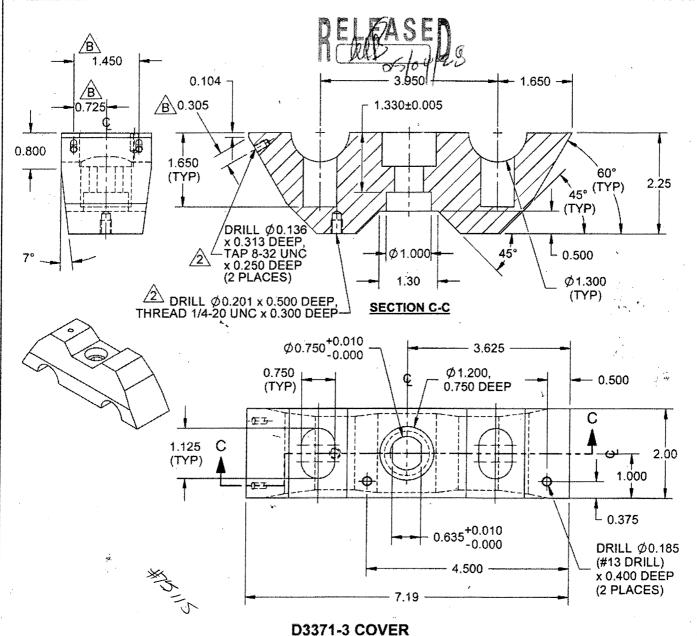
- 1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8)
 (REF. DART SPEC. M6061T6B)
 2) COVER INSIDE HOLES PRIOR PAINTING
 3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
 POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART OSI 018 UNLESS OTHERWISE NOTED 5) ALL DIMENSIONS ARE IN INCHES 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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W/O:	·		W	ORK ORDER CHANG	ES					
DATE	STEP	PRO	OCEDURE CH	ANGE	B	/	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
		<u> </u>	<u> </u>			-				
			· · · · · · · · · · · · · · · · · · ·							
Part No	:	PAR #:	Fault Cate	_ NCR: Y	'es N	o DQ	A:	Date:		
	R	esolution:	Disposition	on:	_ QA: N/	C Clos	sed:		Date: _	
NCR:			WORK ORE	ER NON-CONFORMA	ANCE (N	ICR)				
DATE	STEP	Description of NC			ion B		Verific	ation	Approval	Approval
DAIL	SIEF	Section A	Initial Chief Eng	Action Description Chief Eng		gn & Date	Secti	on C	Chief Eng	QC Inspector
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NOTES:

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1) MATERIAL: 6061-T6/T651 (QQ-A-200/8 OR QQ-A-225/8) (REF. DART SPEC. M6061T6B)
2) COVER INSIDE HOLES PRIOR PAINTING

3) FINISH: CHEMICAL CONVERSION COAT PER DART QSI 005 4.1
POWDER COAT FIRE RED (4.3.5.10) PER DART QSI 005 4.3
4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

5) ALL DIMENSIONS ARE IN INCHES 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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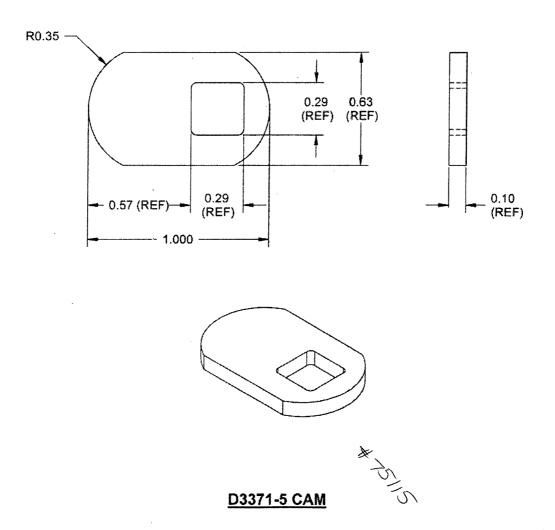
W/O:			WC	RK ORDER CHANGI	ES				•
DATE	STEP	PRO	CEDURE CHAI	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
Part No		PAR #:							
	R	esolution:						Date: _	
NCR:		\	WORK ORDI	ER NON-CONFORMA	NCE (NCF	?)			
DATE	STEP	Description of NC		Corrective Action Section	on B	Verific		Approval	Approval
		Section A	Initial Chief Eng	Action Description Chief Eng	Date		on C	Chief Eng	QC Inspector
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						ļ		!	-



DESIGN	DRAWN/BY	DART AERO HAWKESBURY, O	
CHECKED	APPROVED	DRAWING NO. D3371	REV. B SHEET 4 OF 4
DATE 05	.03.22	PEDAL LOCK	SCALE 2:1



SPECIFICATION CONTROL DRAWING



NOTES:

- 1) MATERIAL: SUPPLIER BY D3373, MODIFIED AS SHOWN
 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
 3) ALL DIMENSIONS ARE IN INCHES
 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

Dart Ae	rospace	e Ltd								
W/O:		-	W	ORK ORDER CHANGE	ES					•
DATE	STEP	PRO	OCEDURE CH	ANGE		Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
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Part No):	PAR #:	Fault Cate	egory:	NCF	R: Yes I	No DQ	A:	_ Date: _	
	R	esolution:	Disposition	on:	QA:	N/C Clo	sed:		Date: _	<u> </u>
NCR:	,		WORK ORE	ER NON-CONFORMA	NCE	(NCR				
D.4.T.E	0750	Description of NC		Corrective Action Section	n B		Verifi	cation	Approval	Approval
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng		Sign & Date	1	ion C	Chief Eng	QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCK)									
		Description of NC		Corrective Action Section B	Verification	Approval	Approval				
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
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